# RUC RUSTAL CRYSTAL COLLECTION

# PASSIONATE CRAFT <sup>FOR</sup>LIFE

2025-2026

# THE BRAND

Lucaris is inspired by a series of passionate experiences by delivering the smart choice of crystal glassware, a reflection of taste and style. Attained a world-class status with lead-free crystal, Lucaris aims to spread and embrace people into a **PASSIONATE** LIFESTYLE EXPERIENCE through modern Asian crystal craft and creations. Expertly delivering world class innovations with exquisite Asian craftsmanship, Lucaris offers a wide selection of crystal glassware that elevates life experiences with passion and pride and opens up a world of passionate experiences.

PASSIONATE CRAFT FOR LIFE.



THE BRAND SCAN TO DISCOVER.

# MODERN ASIAN CRAFTED CRYSTAL

Glassmaking expertise of Ocean Glass Thailand and the glass technology from Germany brought together, have resulted in the creation of world class quality crystal glass. The lead-free crystal glass composition, with physical aesthetics comparable to conventional lead crystal results in exceptional clarity and brilliance with strength and durability.

Lucaris celebrates a remarkable success, reaffirming its global recognition with an impressive collection of prestigious international design awards including the iF Design Award, Good Design Award (G Mark), Contemporary Good Design Award, and Golden Pin Design Award.

# WORLD CLASS QUALITY

#### FINE RIM

Laser cut rim provides elegance, and refines visual sensory.

## COLORLESS & TRANSPARENT GLASS

Absolute colorlessness and transparency of the glass allow wine to express its true visual characteristics.

#### OVERSIZE BOWL

Special oversize bowl enables the wine to develop its tastes and aromas to the fullest.

#### SEAMLESS STEM

Smooth & seamless stem gives premium sensation to wine sensory.

#### FLAT BASE

Flat base provides greater stability and breakage resistance.

# MASTERS' CHOICE COLLECTION

THE ELEMENTS DESIRE GRÀN

RIMS

# THE ELEMENTS your own perfections

AWARD WINNING COLLECTION



Drawing inspiration from Traditional Chinese Medicine and Astrology, Ayurveda, as well as Western conceptions of the elements, we designed glass shapes that bring out the "element" in any wine style. Each glass is multi-purpose and can be used for red, white, rosé and even sparkling wines.

ULTRALIGHT

ULTRALIGHT

5



#### SARAH HELLER MASTER OF WINE

DESIGN COLLABORATOR



SCAN TO DISCOVER.

Sarah Heller, Master of Wine and Lucaris Crystal set out on a journey to create a new glassware range. Preferences in wine were highly personal. What is perfect for one person, situation or meal may not be so for another. Wine is also inherently complex, therefore trying to match each glass to each wine created more confusion than harmony.

THE ELEMENTS ULTRALIGHT is a handmade-by-machine version of fine, lead-free crystal glass, embodying all the elements of handcrafted glass quality and properties—including thin walls and ultra-lightweight design—to ensure a refined appreciation of wine, serving the best affordable choice suited to all occasions.

#### CHARACTERISTICS

- ▲ One of the lightest wine glasses
- ▲ Enhances the wine drinking experience
- ▲ Affordable for restaurateurs and wine lovers
- Dishwasher safe
- ▲ Resistance to scratches and cloudiness



#### LS15FE29 FIRE Capacity 830 ml

TD 81 mm FD 90 mm MD 109 mm H 255 mm CBM 0.044



# THE ELEMENTS PREMIUM HANDBLOWN CRAFTSMANSHIP



# DESIRE

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MULTI-AWARD WINNING COLLECTION



Passion creates perfection.

The art of vinification goes beyond traditional mastery. It's the affection, that brings wine lovers, and glassmakers together to co-create an exquisite crystal stemware.

Every single glass is uncompromisingly clear and brilliant, co-designed and co-created by Lucaris and the Hong Kong Sommelier Association - Greater China. Aerlumer®- the bottom curl lines at the bowl makes for an unprecedented appreciation experiences.





#### A GREAT COLLABORATION BETWEEN WINE LOVERS AND GLASS MAKER

Mr. Nelson Chew, President of Hong Kong Sommelier Association (Greater China) & Vice President of ASI Asia Oceania and award-winning sommeliers together with LUCARIS have co-designed and co-developed the Desire glass with the innovation that can make the wine appreciation different.



Aerlumer® encourages micro-oxidation and softens the wine while swirling. It allows diversified interaction between wine and air, intentionally subtle to avoid effects when discovering colors of wines.



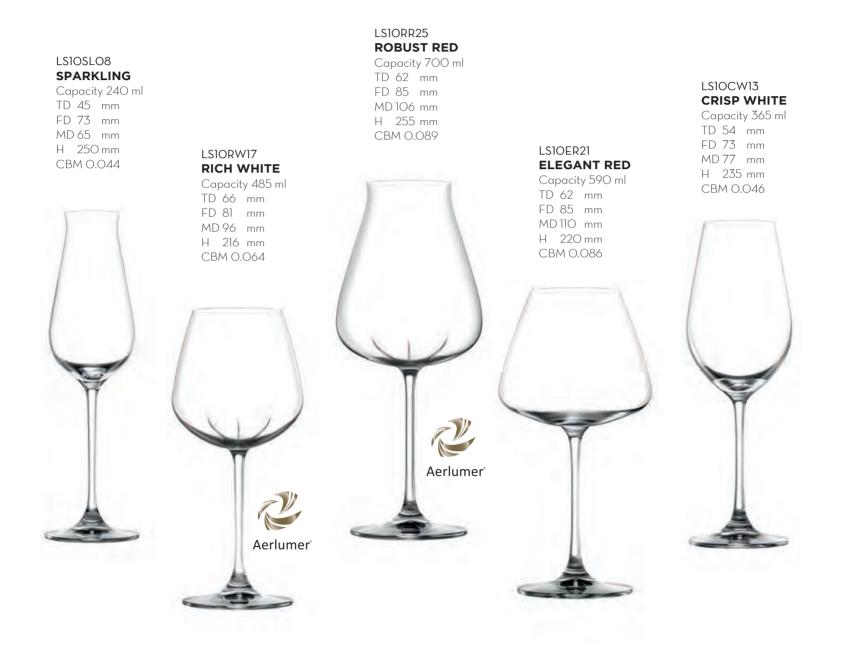
# DESIRE COLLECTION

#### LS1OUS15 UNIVERSAL

Capacity 420 ml TD 58 mm FD 77 mm MD 88 mm H 220 mm CBM 0.055



# DESIRE



# GRÀN FROM GRAIN TO GLASS

Drawing inspiration from grain, the base ingredient of whisky, The Gràn Collection represents a unique approach to the whisky tasting glass. Before, one single glass was used for all styles of whisky, an unthinkable approach in other beverage categories. Whisky covers a vast range of aroma and flavour, and The Gràn Collection features four tasting glasses optimized for key distinctions of whisky.

"Tailored To Complement The Different Styles Of Whisky"

AWARD WINNING COLLECTION













MATTHEW FERGUSSON-STEWART

DESIGN COLLABORATOR

Known as 'Son of Whisky', Matthew is a multi-award-winning whisky brand ambassador, passionate about whisky. He believes that while its most important aspects are organoleptic ones, this cannot be separated from history, production, ingredients, community and ways of consuming. In creating The Gran Collection, Matthew has been inspired by all these aspects. The name 'Gran' itself references the key ingredient of whisky and expresses it in the historical language of Ireland and Scotland, the birthplace of whisky.



SHERRIED



DELECATE



PEATED



#### CLASSIC

#### PERFECT BALANCE

A classically styled stemmed and tulip shaped glass designed for balanced whiskies, and well suited for any high-end whisky venue.

#### DELICATE

FRUITY FLORAL AND GRASSY NOTES

A unique angled rim designed to emphasize the light fruity and floral notes in more delicate whiskies and enhance the nosina experience.

#### SHERRIED **BOLD BULGED**

A wider bowl to increase interaction between whisky and air to bring out the deep dried fruit and chocolate notes of sherry cask whiskies.

#### PFATED

#### CAPTURED HEART OF PEAT

A narrow rim that expresses the richer earthier notes of a peated whisky

#### GRÀN PREMIUM HANDBLOWN CRAFTSMANSHIP



THE GRAN ULTRALIGHT is a crafted by machine with handmade quality of fine lead-free crystal glassware, embodying all the elements of handcrafted glass quality and properties—including thin walls and ultra-lightweight design—to ensure a refined appreciation of whisky, serving the best affordable choice suited to all occasions.

#### CHARACTERISTICS

- ▲ One of the lightest whisky glasses
- ▲ Enhances the whisky drinking experience
- ▲ Affordable for restaurateurs and whisky lovers
- ▲ Dishwasher safe
- ▲ Resistance to scratches and cloudiness



LS18SRO8 SHERRIED Capacity 235 ml TD 41 mm FD 68 mm MD 78 mm H 175 mm CBM 0.023



LS18DLO5 DELICATE Capacity 150 ml TD 41 mm FD 68 mm MD 64 mm H 175 mm CBM 0.023



#### LS18PTO6 **PEATED**

Capacity 160 ml TD 30 mm FD 68 mm MD 64 mm H 175 mm CBM 0.023

# RIMS FINE CRYSTAL BARWARE

MULTI-AWARD WINNING COLLECTION





THAL



#### **RIMS CURATOR**

#### THOMAS ANOSTAM CREATIVE HOSPITALITY CONSULTANT

Thomas has gained broad professional experience in creative hospitality by working for a long list of famed hospitality destinations worldwide. He specializes in the creation of food and beverage menus, customizing creative solutions for layout, design, styling, and décor, bar setup, staffing and training, as well as the implementation of hospitality events and venue concepts.

For good sense, RIMS is the blank canvas. Simple at first glance; complex once familiarized. Neutral with a feel of purity through subdued forms of elegance, yet bold as they contrast classic and modern aspirations. Complete only when topped up and ready to be served, this range of fine crystal barware allows for your creativity to shine bright, with no interference, in turn letting your venue and concept reach full bloom.

#### LS12MNO6

Capacity 160 ml TD 87 mm FD 69 mm MD 87 mm H 173 mm CBM 0.048

DESIRE (

#### LS12NRO6 NICK & NORA

Capacity 175 ml TD 70 mm FD 65 mm MD 70 mm H 168 mm CBM 0.031

#### LS12SCO7

Capacity 205 ml TD 90 mm FD 69 mm MD 95 mm H 133 mm CBM 0.041

#### LS12CU12 COUPE

Capacity 355 ml TD 92 mm FD 75 mm MD 102 mm H 158 mm CBM 0.054







## RIMS

#### LT12QC21 QUENCHER

Capacity 590 ml TD 76 mm BD 64.5 mm MD 76 mm H 180.5 mm CBM 0.035



#### LT12HB12 HIGH BALL

Capacity 345 ml TD 69 mm BD 57.5 mm MD 69 mm H 138 mm CBM 0.023



#### LT12LB14 LOW BALL

Capacity 400 ml TD 90.5 mm BD 78.5 mm MD 90.5 mm H 95 mm CBM 0.027



#### **RIMS ORIENT**

Representing the luscious Southeast Asian rainforest with its wild wet monsoon, RIMS Orient lets you imagine RIMS overflowing.

The lines of water running down the crystals; droplets of water slowly traveling down the stems, like pearls on tender straws of the forest bed. Through bamboo, immerse yourself in a world of tropical fruitfulness, where thirsts are always quenched and creativity is set to run free. RIMS has been created to cater the real needs for high-end bars including timeless design, versatility and variety, and durability, co-developed and co-designed by Lucaris and Mr. Thomas Anostam, Asia's famous creative hospitality consultant.

## **RIMS ORIENT**

#### LSI3DC12 ORIENT DECO Capacity 340 ml TD 77 mm FD 69 mm MD 77 mm H 160 mm CBM 0.032

#### LS13LTO9 ORIENT LOTUS

Capacity 270 ml TD 91 mm FD 69 mm MD 91 mm H 112 mm CBM 0.031





#### LS13SCO7 ORIENT SAUCER

Capacity 205 ml TD 90 mm FD 69 mm MD 95 mm H 133 mm CBM 0.040



# LIFESTYLE

PAVILION OPULENCE

MUSE

HONG KONG HIP

LAVISH SHANGHAI SOUL TOKYO TEMPTATION BANGKOK BLISS

SERENE CLASSIC BARWARE

DECANTERS & CARAFES

COLLECTION



# PAVILION

The beauty of light and shadow is revealed in the architecture of the pavilion. Each crystal cut is designed to reflect light and shine from different angles and directions, transforming everyday drinking moment into an extraordinary indulgence. "en"

#### LP22DR12 RADIANT DOUBLE ROCK

Capacity 350 ml TD 85 mm BD 73.5 mm MD 85 mm H 99 mm CBM 0.024 LP23DR12 DAZZLE DOUBLE ROCK Capacity 350 ml TD 85 mm BD 73.5 mm MD 85 mm H 99 mm CBM 0.024





#### LP24DR12 GLEAM DOUBLE ROCK Capacity 350 ml

Capacity 350 m TD 85 mm BD 74 mm MD 85 mm H 99 mm CBM 0.024



## PAVILION

#### LP22HB12 RADIANT HI BALL

Capacity 350 ml TD 73 mm BD 60 mm MD 73 mm H 145 mm CBM 0.025



#### LP23HB12 DAZZLE HI BALL

Capacity 350 ml TD 73 mm BD 61 mm MD 73 mm H 145 mm CBM 0.025



#### LP24HB12 GLEAM HI BALL

Capacity 350 ml TD 73 mm BD 62 mm MD 73 mm H 145 mm CBM 0.025



# OPULENCE





The Opulence is the ultimate luxurious and extravagant crystal tumbler, elevated by the inspiration drawn from precious gems and valuable elements. The brilliance and the artistry of Sapphire and Ruby is immeasurable, and preferred to intricately craft and transform into luxurious jewelry. The Opulence crystal collection meticulously conveys the value of various elements in distinctive, irresistible patterns that captivate the senses.

#### LP25DR12 SAPPHIRE DOUBLE ROCK Capacity 350 ml

 TD
 81
 mm

 BD
 81
 mm

 MD
 81
 mm

 H
 99
 mm

 CBM
 O.O22



#### LP27DR12 RUBY DOUBLE ROCK Capacity 350 ml

TD 81 mm BD 81 mm MD 81 mm H 99 mm CBM 0.022



## OPULENCE

#### LP25HB12 SAPPHIRE HI BALL Capacity 350 ml

TD 67 mm BD 67 mm MD 67 mm H 155 mm CBM 0.023



#### LP27HB12 RUBY HI BALL Capacity 350 ml TD 67 mm BD 67 mm MD 67 mm H 155 mm CBM 0.023



# MUSE harmony of sense



MUSE was inspired by geometric modern art, yet ensuring an optimum experience of wine sensory. With a meticulous experiment of angular shapes, MUSE delivers the spectacular flavors, aromas and observed characteristics of wine, becoming a new era in luxury wine experience.

#### LS21BD27 BORDEAUX

Capacity 770 ml TD 70 mm FD 85 mm MD 101 mm H 263 mm CBM 0.083

#### LS21BG28 BURGUNDY

Capacity 800 ml TD 82 mm FD 85 mm MD 116 mm H 237 mm CBM 0.098

#### LS21CB19 CABERNET

Capacity 545 ml TD 65 mm FD 81 mm MD 92 mm H 245 mm CBM 0.066





# MUSE

## LS21CD14 CHARDONNAY Capacity 405 ml TD 61 mm FD 77 mm MD 83 mm H 232 mm CBM 0.052

## LS21CP10 CHAMPAGNE

Capacity 295 ml TD 47 mm FD 73 mm MD 67 mm H 250 mm CBM 0.044





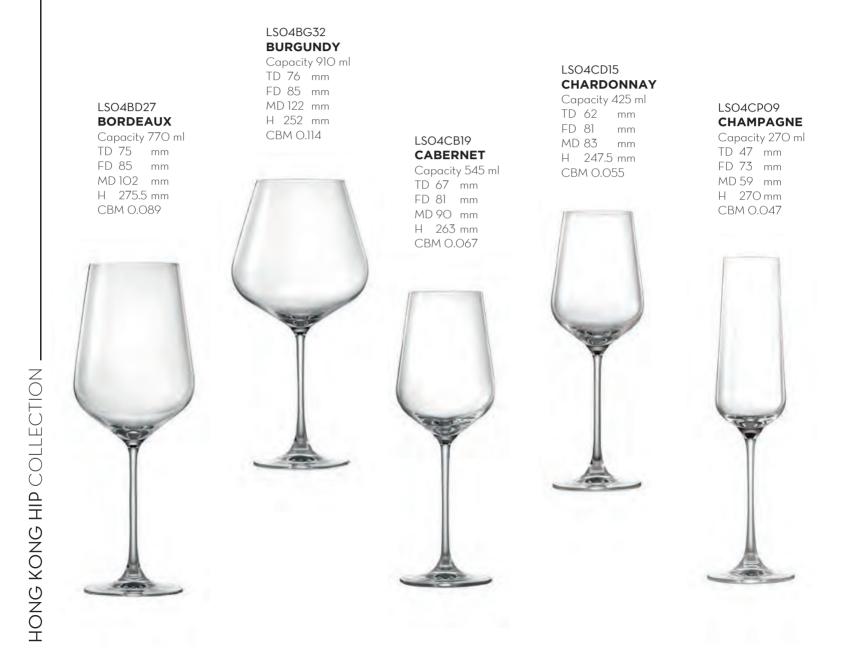
# HONG KONG HIP

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Hong Kong is a remarkable Asian metropolis always on the cutting edge. A fusion of Eastern and Western cultures, Hong Kong is constantly on the move, reinventing itself and setting in motion new trends.

Hong Kong Hip Series is inspired by this unique spirit of vibrancy. With its modern and edgy silhouette, it is sure to make a statement and is perfect for occasions where the finest wines and the most fashionable society come together to create the most hip and happening dining scene.





# HONG KONG HIP

## LTO4SW22 STEMLESS WINE GLASS

Capacity 625 ml TD 70 mm BD 60 mm MD 100 mm H 125 mm CBM 0.038

## LTO4DR13 **DOUBLE ROCK**

TD 76 mm BD 67 mm MD 91 mm H 90 mm CBM 0.026

## Capacity 370 ml

## LTO4RK10 ROCK

Capacity 285 ml TD 69 mm BD 61 mm MD 83 mm H 82 mm CBM 0.021



## LTO4HB10 HI BALL

Capacity 290 ml TD 58 mm BD 48 mm MD 66 mm H 127 mm CBM 0.020



### LTO4LD16 LONG DRINK Capacity 460 ml

TD 65 mm BD 56 mm MD 78 mm H 148 mm CBM 0.031

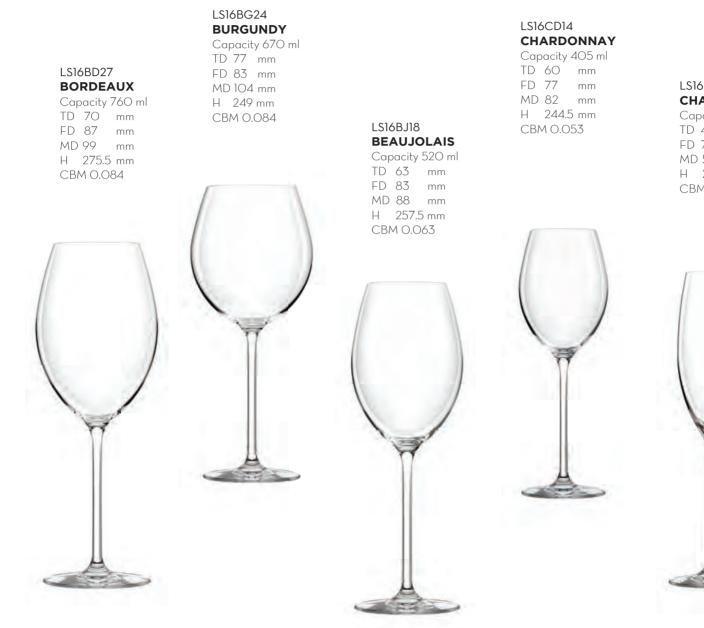


# LAVISH

Defining an extravagant way of living, Lavish is an exuberant expression of design that artfully combines refined Asian culture with classical simplicity to deliver a luxurious crystalware collection of premier Asian aesthetics with a modern scent.

Our Lavish series offers the highest quality crystals for brilliantly perfect visual presentation of your favorite wine and beverages. With a rounded shape for an all-time classic approach, the collection inspires delectable wine and dine experiences in flawless settings. Together, the Lavish series brings a clean, sleek line to classic crystalware, combining Asian craftsmanship and timeless designs in a perfect blend of quality that satisfies the senses.





LS16CPO9 CHAMPAGNE

Capacity 245 ml TD 44 mm FD 73 mm MD 58.5 mm H 265.5 mm CBM 0.047

## LAVISH



# SHANGHAI SOUL

Shanghai is Asia's most happening and vibrant city. It continually redefines excellence, creating a sense of luxury and lavishness through ancient wisdom blended with contemporary ingenuity. Shanghai is Asia's most happening and vibrant city. It continually redefines excellence, creating a sense of luxury and lavishness through ancient wisdom blended with contemporary ingenuity.

Shanghai Soul series is inspired by this incredible flamboyance. It is the definitive stemware range that meets the highest sommelier standards. It is intended for premium wines, ultrafine dining and elite socializing where nothing is compromised.

## LSO3BD26 BORDEAUX

Capacity 755 ml TD 74 mm FD 83 mm MD 99 mm H 275.5 mm CBM 0.084



## LSO3BG23 BURGUNDY

Capacity 665 ml TD 79 mm FD 83 mm MD 104 mm H 249 mm CBM 0.084



### LSO3BJ18 BEAUJOLAIS Capacity 515 ml TD 66 mm FD 83 mm MD 88 mm H 257.5 mm CBM 0.064



## SHANGHAI SOUL

## LTO3CD14 CHARDONNAY

Capacity 405 ml TD 64 mm FD 77 mm MD 82 mm H 244.5 mm CBM 0.053 LSO3CPO9 CHAMPAGNE Capacity 250 ml TD 47 mm FD 73 mm MD 58.5 mm H 265.5 mm CBM 0.047

## LSO3BR14 BEER Capacity 395 ml

TD 60 mm FD 77 mm MD 76 mm H 181.5 mm CBM 0.037







## LSO3MNO8 MARTINI

Capacity 230 ml TD 117 mm FD 83 mm MD 117 mm H 180.5mm CBM 0.078



# Capacity IIO ml TD 45 mm FD 65 mm MD 53 mm H 192 mm CBM 0.027

LSO3GPO4 GRAPPA

## LTO3DR14 DOUBLE ROCK Capacity 395 ml TD 84 mm BD 65 mm MD 88 mm H 92 mm

CBM 0.025



# SHANGHAI SOUL

## LTO3RK1O ROCK

Capacity 280 ml TD 74.5 mm BD 59.5 mm MD 79.5 mm H 86.5 mm CBM 0.020



LTO3LD15 LONG DRINK Capacity 415 ml TD 66 mm BD 47 mm MD 71.5 mm H 144 mm

CBM 0.027

#### LTO3HB1O HI BALL

Capacity 285 ml TD 60 mm BD 44.5 mm MD 66 mm H 123 mm CBM 0.020



# TOKYO temptation



In Tokyo, state-of-the-art technology and ancient traditions are intertwined in everyday life. It constantly reinvents modernity by embracing futurism together with historical values.

This breathtaking metropolis inspires Tokyo Temptation series, a contemporary version of a classic design intended for modern upscale dining where panache and formality are to the fore.



# TOKYO TEMPTATION

### LSO2CPO6 CHAMPAGNE Capacity 145 ml

TD 50 mm FD 67 mm MD 50 mm H 229 mm CBM 0.035



### LSO2CD13 CHARDONNAY Capacity 365 ml TD 57.5 mm FD 75 mm MD 79 mm

H 209 mm

CBM 0.043

### LSO2RLO9 RIESLING Capacity 260 ml TD 51.5 mm FD 67 mm MD 71 mm H 188 mm CBM 0.033



# BANGKOK BLISS



Bangkok is where heritage and the hypermodern exist side by side. A sense of casualness goes hand in hand with the high-energy urban rhythm.

Bangkok Bliss series captures the sense of this eternal city with time-honored classic design harmonized with easygoing elegance. It is intended for laidback gatherings and chic casual dining where a sense of style is essential.

## LSO1BD26 BORDEAUX

Capacity 745 ml TD 78 mm FD 85 mm MD 100 mm H 226 mm CBM 0.071



## LSO1BG26 BURGUNDY

Capacity 750 ml TD 72 mm FD 85 mm MD 110 mm H 212 mm CBM 0.081

## LSO1CB17 CABERNET

Capacity 470 ml TD 63.5 mm FD 75 mm MD 85 mm H 223 mm CBM 0.052



## BANGKOK BLISS

## LSOICD13 CHARDONNAY

Capacity 355 ml TD 58.5 mm FD 75 mm MD 78.5 mm H 213 mm CBM 0.044



## lso1rlo9 **Riesling**

Capacity 255 ml TD 52.5 mm FD 67 mm MD 70.5 mm H 192 mm CBM 0.033



LSO1AQ13

Capacity 365 ml

TD 61 mm

FD 73 mm

MD 78 mm

H 170 mm

CBM 0.035

AQUA

## LSO1CPO6 CHAMPAGNE

Capacity 180 ml TD 44 mm FD 67 mm MD 51.5 mm H 227 mm CBM 0.035



# SERENE

Serenity is a sense of calm, breathing clearly as your mind floats through refreshing moments. An airy, sophisticated lifestyle is enhanced by traditions and the common joys of life.

A key element in the Serene collection is the expression of relaxation and indulgence.

This glassware series elevates special occasions to enjoy a pleasurable moment with friends amidst fine ambience. The design's objective is to communicate simple, practical and casual sensations, capturing the essence of timeless style that constantly embraces modernity together with time-honored values.

## LS17BD22 LS17CPO7 BORDEAUX CHAMPAGNE Capacity 625 ml Capacity 190 ml TD 69 mm TD 46 mm LS17CB17 FD 85 mm FD 63 mm CABERNET MD 96 mm MD 58 mm Capacity 475 ml H 216 mm H 195 mm TD 61.5 mm CBM 0.063 CBM 0.027 FD 79 mm MD 88.5 mm H 212.5 mm CBM 0.051

LS17CD13 CHARDONNAY Capacity 375 ml TD 57 mm FD 71 mm MD 80 mm H 199.5 mm CBM 0.042

## SERENE

## LT17LD15 LONG DRINK

Capacity 430 ml TD 60 mm BD 70 mm MD 70 mm H 148 mm CBM 0.025





### LT17HB10 HI BALL

Capacity 285 ml TD 53 mm BD 62 mm MD 62 mm H 126 mm CBM 0.018

## LT17DR14 DOUBLE ROCK

Capacity 395 ml TD 78 mm BD 87 mm MD 87 mm H 87 mm CBM 0.023



## LT17RK10 ROCK

Capacity 285 ml TD 71 mm BD 79 mm MD 79 mm H 79 mm CBM 0.018





# CLASSIC BARWARE

## LT14SHO2 SHOT

Capacity 65 ml TD 35 mm BD 36 mm MD 36 mm H 104 mm CBM 0.006



## LT14WTO9 WHISKY TASTING

Capacity 255 ml TD 50 mm BD 45 mm MD 82 mm H 96 mm CBM 0.023



### LS14CN15 COGNAC

Capacity 440 ml TD 62 mm FD 76 mm MD 96 mm H 143 mm CBM 0.040



# CLASSIC BARWARE

## LS14HR24 HURRICANE

Capacity 680 ml TD 66 mm FD 82 mm MD 96 mm H 199 mm CBM 0.061

#### LS14MT13 MARGARITA

Capacity 375 ml TD 111 mm FD 78 mm MD 111 mm H 172 mm CBM 0.077

#### LT14BR15 PILSNER

Capacity 420 ml TD 77 mm FD 80 mm MD 80 mm H 212 mm CBM 0.048









# DECANTERS





# & CARAFES



### 4GB01G0016 TEMPTATION DECANTER (L) Capacity 1000 ml

TD 69 mm BD 127 mm MD 208 mm H 275 mm CBM 0.089

4GB01G0015 TEMPTATION DECANTER (S)

Capacity 750 ml TD 63 mm BD 114 mm MD 188 mm H 249 mm CBM 0.069

## 4GBO1GOO13 BLISS DECANTER (S) Capacity 750 ml TD 73 mm BD 100 mm MD 215 mm H 219 mm CBM 0.079

### 4GB01G0014 BLISS DECANTER (L) Capacity 1000 ml

TD 80 mm BD 120 mm MD 234 mm H 241 mm CBM 0.098







HAND MADE DECANTER

# HAND MADE DECANTERS & CARAFES

4GBO1GOO19 HIP DECANTER Capacity 750 ml TD 70 mm BD 90 mm

MD 154 mm H 230 mm CBM 0.032





## 4GB01G0021 HIP VINTAGE DECANTER

Capacity 750 ml TD 51 mm BD 72 mm MD 176 mm H 288 mm CBM 0.055

4GB01G0020 SOUL DECANTER Capacity 750 ml TD 70 mm

BD 140 mm MD 190 mm H 272 mm CBM 0.048



## DISHWASHER GUIDELINES

Lucaris Crystal Stemware & Barware are commercial dishwasher safe. Proper cleaning and handling will ensure long lasting brilliance, clarity and enhanced natural beverage flavors.

It is always best to put similar-sized glasses together. This will improve stability and prevent abrasion among glasses, thus preventing breakage.

Throughly wipe-off residues like lipstick stains, before placing in the dishwasher.

Place glasses in the top rack.

Each rack should be distanced properly according to the height and width of the glasses. This will ensure stability during washing.

We recommend choosing a cycle with minimal heat and "glass friendly" dishwasher to wash the glasses.

Once the cycle has completed fully, open the door to allow the steam to escape and let the glasses cool naturally.

We recommend polishing glasses after removing from the dishwasher to eliminate unwanted water spots. Glasses should still be slightly damp for best results.

Lucaris stemware and tumbler glasses are known for their high quality and durability. According to the test report from Ocean Glass's Research and Development, both Lucaris stemware and tumbler glasses can withstand at least 2,500 dishwashing cycles in a commercial dishwasher with no demonstrable change to their shine or clarity.

## CARE RECOMMENDATIONS

l. Wash with warm water. Detergent and glass cleaner should not be used.

2. Leave glasses to drain for a while on a linen towel.

3. Steam glasses over boiling water for superior shine.

4. Use 2 micro-fiber crystal towels for polishing. Hold glass by base to polish the base.

5. Use left hand to cradle the bowl and polish it with your right hand. Never twist the base and bowl as this could lead to breakage.

6. Your hands must always be clean. Keep paper towels within easy reach to encourage cleaning them.

7. Enjoy superb results!

## WINNING DESIGN AWARDS

## DESIGN AWARD 2018

## iF Design Award;

The award from Germany recognized as an arbiter of quality for exceptional design for more than 65 years.

# GOOD DESIGN

## Good Design Award (G Mark);

**GN** One of the four greatest design awards in the world and a sole comprehensive design evaluation and commendation in Japan since 1957.

## WINNING DESIGN AWARDS

DESIGN AWARD Taiwan's Golden Pin Design Award;

The most influential design award in the global Huaren market executed by Taiwan Design Research Institute (TDRI).



Design Excellence Award (Demark);

20 Thailand's most prestigious award given in recognition of outstanding Thai-designed products.

## Contemporary Good Design Award;

International design award organized by Red Dot which focus on the Contemporary Good Design.

当代好设计 Contemporary Good Design

# WE CHANGE FOR A BETTER PLANET





## LEAD-FREE CRYSTAL AND 100% RECYCLABLE

- Lead-free crystal ensuring product safety and environmental protection
- Sustainable and reusable products
- Fully certified for safe usage with food and drinks
- 100% recyclable product



## ECO PACKAGING

- 🥑 Reduces environmental impact
- Made from materials that remain non-toxic throughout the life cycle
- Designed to optimize materials and energy
- Effectively recovered and utilized in biological and industrial closed-loop cycles
   100% recyclable packaging



## **GREEN FACTORY**

- Solar Rooftop reduces 1.38 million kilograms of Carbon dioxide (CO2) per year, equal to plating 172,000 trees
- Water Recycle System reduces 90 million liters of water resources per year
- Glass Cullet reduces 23 million kilograms of water natural resources per year





The company reserves the right to make changes to information which appears in this catalog without prior notification.